



Application Note AN-V-200

# Determination of thiourea in copper electrorefining solutions

Precision meets simplicity with the Multi-Mode Electrode pro

In the copper electrorefining process, chemical additives such as thiourea are utilized to enhance electrolytic refining and regulate the grain size of copper deposits. Precise quantification of thiourea is crucial for ensuring the quality of the refined copper. This requires its direct analysis in copper concentrates that contain sulfuric acid and trace amounts of chloride. However, the presence of chloride can interfere with the analysis.

This Application Note introduces a voltammetric method for the accurate quantification of thiourea in

copper electrolytes. The main advantage of this method lies in its ability to precisely determine thiourea levels even in the presence of high chloride concentrations within the sample matrix.

With precise control over thiourea levels, the copper refining process can be adjusted more precisely, leading to improvements in the consistency and quality of the refined copper.

This method offers a simple and precise solution for maintaining optimal levels of thiourea.

## SAMPLE

Cu electrorefining electrolyte

## EXPERIMENTAL

Add the sample and the electrolyte solution into the measuring vessel and degas it for 5 min. The interfering effect of chloride is mitigated through the addition of masking analyte. The determination is carried out using parameters listed in **Table 1**. Quantification is done with the 884 Professional VA manual for MME (**Figure 1**) using two standard additions with thiourea standard addition solutions.



**Figure 1.** 884 Professional VA manual for MME

**Table 1.** Parameters

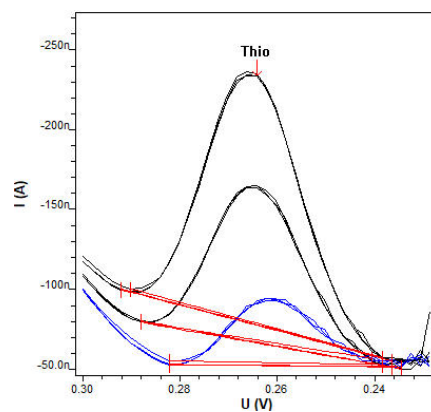
Parameter	Setting
Mode	DME
Start potential	-0.9 V
End potential	-1.75 V
Sweep rate	15 mV/s
Peak potential Au(I)	-1.45 V

## ELECTRODES

- Multi-Mode Electrode pro

## RESULTS

Figure 2 presents the result of the determination in an electrorefining solution containing 0.75 mg/L thiourea.



**Figure 2.** Determination of thiourea in an electrorefining electrolyte containing 0.75 mg/L thiourea

**Table 2.** Result

Sample	Thiourea in mg/L
Cu electrorefining electrolyte	0.71

Internal references: AW DE4-0164-102004

## CONTACT

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## CONFIGURATION



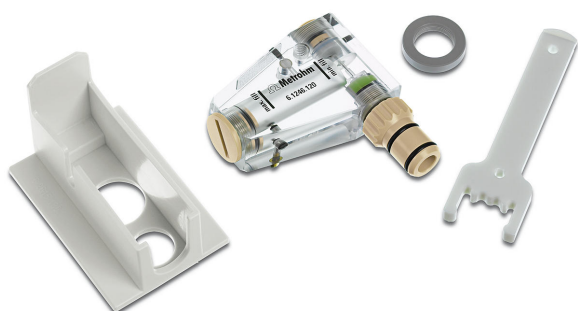
### 884 Professional VA manual para electrodo Multi-Mode (MME)

884 Professional VA manual para electrodo Multi-Mode (MME) es el aparato de iniciación para el análisis de trazas de última generación mediante voltamperometría y polarografía con el electrodo Multi-Mode pro, el scTRACE Gold o el electrodo a gota de bismuto. La reconocida tecnología de electrodos de Metrohm, combinada con un potente potenciostato/galvanostato y el software viva sumamente flexible, aporta nuevas perspectivas para la determinación de metales pesados. El potenciostato con calibrador certificado se reajusta automáticamente antes de cada medida y garantiza la mayor precisión posible.

Con el aparato también se pueden llevar a cabo determinaciones con electrodos de disco rotatorio, como determinaciones de aditivos orgánicos en banos galvánicos mediante la voltamperometría de redisolución cíclica (CVS), la voltamperometría de redisolución cíclica por impulsos (CPVS) y la cronopotenciometría (CP). El cabezal de medida intercambiable permite cambiar rápidamente entre las diversas aplicaciones con electrodos diferentes.

El software **viva** es necesario para el control, así como para el registro y evaluación de datos.

El 884 Professional VA manual para MME se suministra con una extensa gama de accesorios y un cabezal de medida para el electrodo Multi-Mode pro. El juego de electrodos y la licencia **viva** se deben pedir por separado.



### Electrodo Multi-Mode pro

Electrodo de mercurio para voltamperometría. Se puede utilizar como DME, SMDE o HMDE.